

# 303032S

Two-tone recycled stretch trousers with segmented tape

velilla

## Product technical data sheet

EN 20471



61	20	09	20
61	19	02	20
08	20	12	20
08	19		
00	20		
00	19		

S - 5XL



Pantalón multibolsillos elástico de alta visibilidad con cinta segmentada. Confeccionado en poliéster reciclado y con protección solar UPF 50+, combina máximo confort, funcionalidad y sostenibilidad.

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EN 20471



- Slim fit
- Back yoke



- Front zip and personalised button closure



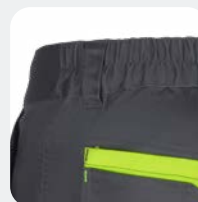
- Segmented heat-sealed reflective tape on lower legs



- Reflective and fluorescent details on the belt loops, pockets and asymmetrical rear belt loop



- Ergonomic elasticated rear waistband



- Double safety seam



S · M · L · XL · 2XL · 3XL · 4XL · 5XL

Colours

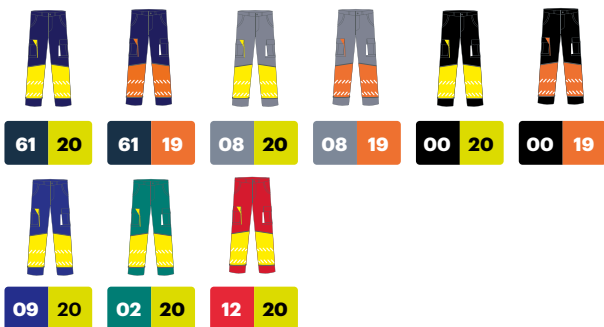
## POCKETS

### Seven pockets:

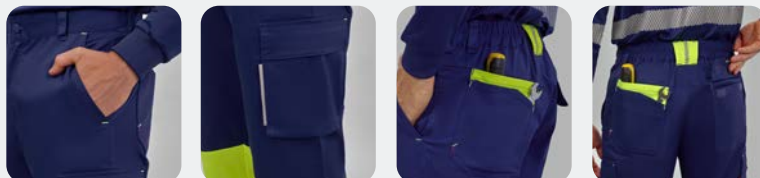
2 Front: 2 french pockets

2 Side: 2 easy-access side pockets with lower gusset and flap

3 Back: 1 back patch pocket with asymmetrical flap, velcro and reflective piping and 1 double back patch pocket, without flap, with 1 asymmetrical pocket with velcro



00 Black / 02 Green / 08 Grey / 09 Royal blue / 12 Red / 19 Neon Orange / 20 Neon Yellow / 61 Navy Blue



## Two-tone recycled stretch trousers with segmented tape

### Fabric

#### Stretch.

65% GRS recycled polyester  
32% cotton  
3% elastane  
260 gsm



This fabric offers an excellent balance between durability, comfort, and elasticity

- Polyester provides durability, dimensional stability, quick drying, and is essential for maintaining the intensity of fluorescent color, allowing compliance with the EN ISO 20471 high-visibility standard.
- Cotton improves breathability and adds softness against the skin.
- Elastane adds flexibility, promoting freedom of movement and ergonomic fit.

Tapes developed by Velilla Group



This segmented and heat-sealed reflective tape offers optimal visibility in low-light conditions. Its heat-sealed application ensures perfect integration with the garment, without seams, resulting in a more pleasant and comfortable surface to the touch.

Additionally, it is certified to withstand 50 washes at 60°C, maintaining its reflective properties and original appearance even after prolonged use.



**Level of protection against ultraviolet rays**

**UPF 50+.** Maximum achievable level, blocking over 98% of UVA and UVB rays.



This product is made with recycled polyester certified under the international GRS standard, using the equivalent of 13 post-consumer plastic bottles.

#### Washing instructions



Max temp. 30°C  
Do not bleach  
Iron max. 110°C  
Do not tumble dry  
Do not use the dryer  
25 washing cycles

#### Recommended printing techniques



Transfer



Screen printing

#### RET Values



RET 3,91

RET: measures the breathability of the fabric; the lower the RET value, the higher the garment's breathability.

#### UPF Protection Values



50+

UPF: measures the protection provided by the fabric against the sun's ultraviolet (UV) rays.

●●● Excellent

●●● Very good

●●● Good

●●● Average

●●● Low

●●● Very low

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## Certifications

### Garment certifications

EN 20471



1

Basic visibility level. It is suitable for work in environments with minor risks, such as private areas or where traffic does not exceed 30 km/h. They are appropriate for environments where there is a safe distance between the worker and traffic or moving machinery.

ISO  
13688

Quality standard regarding ergonomics, safety, size designation, aging, compatibility, and marking of protective clothing (P.P.E.)



Garment designed under the **Velilla Group Ecodesign management system ISO 14006**.



Certified by AENOR ISO 14006 ED-0002/2024



**Global Recycled Standard**, establishes the requirements for the certification of recycled material content

### Velilla Group certifications



**Management system** that allows the company to control its environmental aspects.



Certified by AENOR ISO 14001 GA-2023/0227

## Sets certified as Class 2

Sets certified as Class 2 according to the EN ISO 20471 standard **consist of an upper garment and trousers**, both individually certified (as Class 1), which, when combined, **provide the highest visibility and protection for the user**.

REFLATEX® IRS  
Global Recycled Standard

305533 / 305535

o

REFLATEX® IRS  
Global Recycled Standard

305633 / 305635

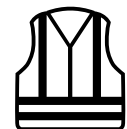
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REFLATEX® IRS  
Global Recycled Standard

303032S / 303032SW

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EN 20471



2

# 303032S

Two-tone recycled stretch trousers with segmented tape

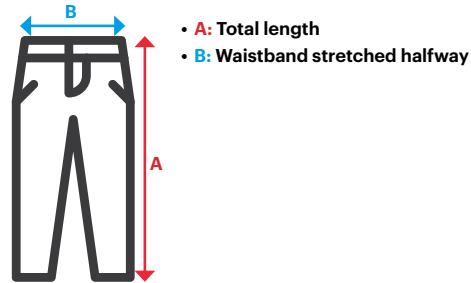
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## Sizes

S / M / L / XL / 2XL / 3XL / 4XL / 5XL

Sizes	Total length	Waistband stretched half-way
S	107	41
M	108	45
L	109	49
XL	110	53
2XL	111	57
3XL	112	61
4XL	113	65
5XL	114,1	69

Dimensions in cm



## Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (cm)	BOX WIDTH (cm)	BOX LENGTH (cm)	BOX VOLUME (m3)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	591	260	370	590	56,8	14.775	25	6203431100	China
M	626	260	370	590	56,8	15.650	25	6203431100	China
L	653	260	370	590	56,8	16.325	25	6203431100	China
XL	685	300	370	590	65,5	17.125	25	6203431100	China
2XL	714	300	370	590	65,5	17.850	25	6203431100	China
3XL	756	300	370	590	65,5	18.900	25	6203431100	China
4XL	781	300	370	590	65,5	19.525	25	6203431100	China
5XL	811	300	370	590	65,5	20.275	25	6203431100	China

Approximate data



Click or scan the QR code to view this product on our website.

Collection

### Other products from the same collection



303032SW  
Woman's trouser  
GRS



303031S  
Trousers GRS



303032SW  
PWoman's trouser  
GRS