

# 303031S

Recycled stretch trousers with segmented tape

velilla

Product technical data sheet

EN 20471



2°

PELIGRO  
NO PERMANECER  
EN ESTA AREA  
CON EL MOTOR  
EN MARCHA

20

19

S - 5XL



Eco  
design



FABRIC

**STRETCH**

Smart fabric for comfort

REFLATEX®  
Reflection Level Guaranteed

RS

High-visibility stretch multi-pocket trousers with segmented tape. Made from recycled polyester and featuring UPF 50+ sun protection, they combine maximum comfort, functionality, and sustainability.

# 303031S

Recycled stretch trousers with segmented tape

velilla



S · M · L · XL · 2XL · 3XL

Colours



20

19

20 Neon Yellow / 19 Neon Orange

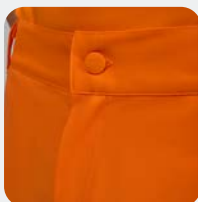
EN 20471



- Slim fit
- Back yoke



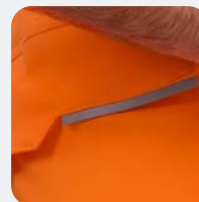
- Front zip and personalised button closure



- 3 segmented reflective tapes heat-sealed on lower legs



- Reflective details



- Asymmetrical rear belt loop



- Ergonomic elasticated rear waistband



- Double safety seam



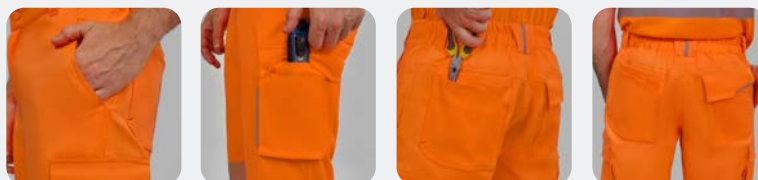
## POCKETS

### Seven pockets

2 Front: french pockets

2 Side: easy-access side pockets with lower gusset and flap

3 Back: 1 back patch pocket with asymmetrical flap, velcro and reflective piping and 1 double back patch pocket, without flap, with 1 asymmetrical pocket with velcro



### Fabric

#### Stretch.

65% GRS recycled polyester  
32% cotton  
3% elastane  
260 gsm



This fabric offers an excellent balance between durability, comfort, and elasticity

- Polyester provides durability, dimensional stability, quick drying, and is essential for maintaining the intensity of fluorescent color, allowing compliance with the EN ISO 20471 high-visibility standard.
- Cotton improves breathability and adds softness against the skin.
- Elastane adds flexibility, promoting freedom of movement and ergonomic fit.

Tapes developed by Velilla Group



This segmented and heat-sealed reflective tape offers optimal visibility in low-light conditions. Its heat-sealed application ensures perfect integration with the garment, without seams, resulting in a more pleasant and comfortable surface to the touch.

Additionally, it is certified to withstand 50 washes at 60°C, maintaining its reflective properties and original appearance even after prolonged use.



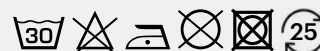
**Level of protection against ultraviolet rays**

**UPF 50+.** Maximum achievable level, blocking over 98% of UVA and UVB rays.

This product is made with recycled polyester certified under the international GRS standard, using the equivalent of 13 post-consumer plastic bottles.



#### Washing instructions



Max temp. 30°C  
Do not bleach  
Iron max. 110°C  
Do not tumble dry  
Do not use the dryer  
25 washing cycles

#### Recommended printing techniques



Transfer



Screen printing

#### Valores RET



RET 3,91

RET: Mide la transpirabilidad del tejido, cuanto menor es el valor RET mayor es la transpirabilidad de la prenda.

#### Valores Protección UPF



50+

UPF: Mide la protección que ofrece el tejido contra los rayos ultravioleta (UV) del sol.

●●● Excelente

●●●● Muy bueno

●●●○ Bueno

●●○ Medio

●○○ Bajo

●○○○ Muy bajo

# 303031S

Recycled stretch trousers with segmented tape



## Certifications

### Garment certifications

EN 20471



2

Intermediate visibility level. Suitable for work in moderately hazardous environments, where there is low light or bad weather and traffic does not exceed 60 km/h.

ISO  
13688

Quality standard regarding ergonomics, safety, size designation, aging, compatibility, and marking of protective clothing (P.P.E.)



Garment designed under the **Velilla Group Ecodesign management system ISO 14006**.



Certified by AENOR ISO 14006 ED-0002/2024

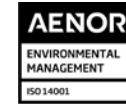


**Global Recycled Standard**, establishes the requirements for the certification of recycled material content

### Velilla Group certifications



**Management system** that allows the company to control its environmental aspects.



Certified by AENOR ISO 14001 GA-2023/0227

## Sets certified as Class 3

Sets certified as Class 3 according to the EN ISO 20471 standard **consist of an upper garment and trousers**, both individually certified (either as Class 1 or 2), which, when combined, **achieve the highest level of visibility and protection** for the user.



# 303031S

Recycled stretch trousers with segmented tape

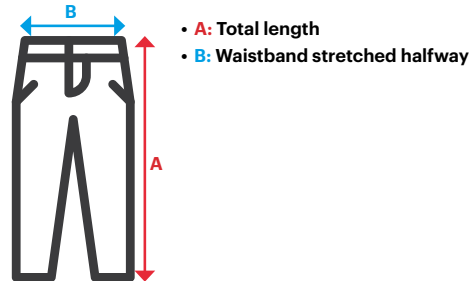
velilla

## Sizes

S / M / L / XL / 2XL / 3XL / 4XL / 5XL

Sizes	Total length	Waistband stretched halfway
S	107	41
M	108	45
L	109	49
XL	110	53
2XL	111	57
3XL	112	61
4XL	113	65
5XL	114,1	69

Dimensions in cm



## Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (cm)	BOX WIDTH (cm)	BOX LENGTH (cm)	BOX VOLUME (m3)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	567	260	370	590	56,8	14.175	25	6203431100	China
M	605	260	370	590	56,8	15.125	25	6203431100	China
L	638	260	370	590	56,8	15.950	25	6203431100	China
XL	671	300	370	590	65,5	16.775	25	6203431100	China
2XL	703	300	370	590	65,5	17.575	25	6203431100	China
3XL	741	300	370	590	65,5	18.525	25	6203431100	China
4XL	757	300	370	590	65,5	18.925	25	6203431100	China
5XL	772	300	370	590	65,5	19.300	25	6203431100	China

Approximate data



Click or scan the QR code to view this product on our website.

Collection

### Other products from the same collection



303031SW  
Woman's trouser GRS



303032S  
Trousers GRS



303032SW  
Woman's trouser GRS

Click on each image for more information