

103045X

GRS Solid Match Plus technical trousers

velilla

Product technical data sheet

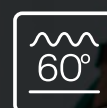
46 00

61 00

90 00

96 00

S - 3XL



4-XTREME
MAX

Designed for the most demanding jobs: unisex stretch trousers with highly durable reinforcements, UPF 50+ sun protection, outstanding wear resistance, and a liquid-repellent finish.

SolidMatch **Plus**

velilla-group.com

103045X

GRS Solid Match Plus technical trousers



SolidMatch **Plus**

RECYCLED



- High-performance elastic trousers

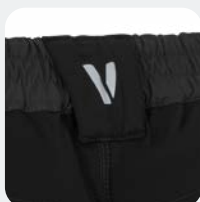
- Central zip with personalised button



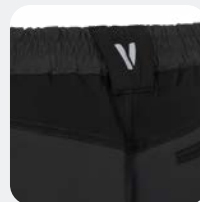
- Ergonomic elasticated back waistband



- Asymmetrical back belt loop



- Back yoke



- Slim fit cut

- Triple safety stitching

- Knee darts



- Knee with kneepad compartment with bottom access and Velcro fastening

- Stretch cuff



POCKETS

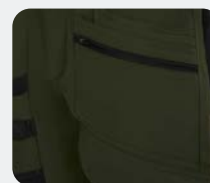
Nine pockets:



Two French pockets.



Two pockets on the right leg, comprising a front pocket with three compartments and tool loops, and a rear pocket with a double tool compartment



Four pockets on the left leg, comprising three front pockets, a zipped pocket, and a patch pocket with a placket and Velcro fastening; and a rear tool pocket.



One internal back pocket with a zip and personalised puller.



S • M • L • XL • 2XL • 3XL

Colours



46 Sand Beige / 61 Navy Blue / 90 Anthracite Grey
/ 96 Forest Green / 00 Black

Fabric

4-Xtreme Max.

100% EME (55% recycled GRS)
240 g/m²

EME



EME fabric is a stretch material made from a bicomponent polyester fiber, whose interlacing allows multidirectional stretch and recovery, preventing wrinkles or creases.

Fabrics with elastomultiester are characterized by:

- No wrinkling
- High tear resistance
- Preventing deformations
- Recovering their original shape



Tejido desarrollado por Velilla Group

4-XTREME
MAX

4 Way Stretch

Fabric with multidirectional stretch



Memory shape

Recovers its shape after use



Breathable

Evacuates water vapor ensuring efficient thermal regulation



Ultra durable

High durability and tear resistance



Wrinkle free

Wrinkle-free fabric



Ultimate comfort

Maximum comfort and softness thanks to the fabric's construction and features



Abrasion resistance

Designed to withstand wear from continuous friction or rubbing



Water repellent

Repels water and other liquids, preventing absorption.



Level of protection against ultraviolet rays

UPF 50+. Maximum achievable level, blocking over 98% of UVA and UVB rays.

Washing instructions



Temp. máx. 60°C (25 cycles)

Do not bleach

Iron max. 110°C

Do not dry clean

Do not use the dryer



Recommended printing techniques



Embroidery



Transfer



Screen printing

RET Values



RET 2,29

RET: measures the breathability of the fabric; the lower the RET value, the higher the garment's breathability.

Pilling Values



4-5

Pilling: measures the fabric's resistance to abrasion on a scale from 1 to 5. The higher the value, the greater the resistance.

UPF Protection Values



50+

UPF: measures the protection provided by the fabric against the sun's ultraviolet (UV) rays.

● ● ● Excellent

● ● ● Very good

● ● ● Good

● ● ● Average

● ● ● Low

● ● ● Very low

Certifications

Garment certifications



UV protection certification, capable of blocking more than 98% of UVA and UVB radiation.



Quality standard regarding ergonomics, safety, size designation, aging, compatibility, and marking of protective clothing (P.P.E.)



Garment designed under the **Velilla Group Ecodesign management system ISO 14006**.



Certified by AENOR ISO 14006 ED-0002/2024

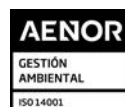


Global Recycled Standard, establishes the requirements for the certification of recycled material content

Velilla Group certifications



Management system that allows the company to control its environmental aspects.

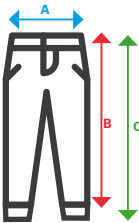


Certified by AENOR ISO 14001 GA-2023/0227

Sizes

S / M / L / XL / 2XL / 3XL

Sizes	Waistband stretched halfway	Total length	Extended length
S	42	105,1	110,1
M	46	107,1	112,1
L	50	109,1	114,1
XL	54	111,1	116,1
2XL	58	113,1	118,1
3XL	62	115,1	120,1



- **A:** Waistband stretched halfway
- **B:** Total length
- **C:** Extended length

Dimensions in cm.

Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (mm)	BOX WIDTH (mm)	BOX LENGTH (mm)	BOX VOLUME (cm³)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	600	290	400	600	69,6	15000	25	6203421100	Bangladesh
M	608	290	400	600	69,6	15200	25	6203421100	Bangladesh
L	650	290	400	600	69,6	16250	25	6203421100	Bangladesh
XL	710	320	400	600	76,8	17750	25	6203421100	Bangladesh
2XL	727	320	400	600	76,8	18175	25	6203421100	Bangladesh
3XL	727	320	400	600	76,8	18175	25	6203421100	Bangladesh

Approximate data



Collection

Other products from the same collection



105745
Sweatshirt



105645
Camiseta